



Towbar Fitting Instructions
To Suit TOYOTA HILUX ALL 4WD MODELS 10/83-9/97
& ALL 4WD MODELS WITHOUT BUMPER STEP 10/97-ON
Part Number TT139
Rating 1250Kg

NOTE: On pre '97 models remove bumper iron bolts and use nuts and bolts supplied.

NOTE: On Ute Bodies disregard most forward hole.

1. Ensure all hardware items have been included.
2. Hold towbar up into position, aligning holes in side plates with captive nuts on chassis rails, fit 4 M12x40 bolts and spring washers. **NOTE** Sum chassis may require the fitting of loose plates 6off 40x3x25Ø13,In between chassis and towbar side arms.
3. Fit 2 M10x25 bolts up through holes in mounting plates and large holes in bottom face of chassis rails.
4. Tighten bolts.
5. Using remaining holes in side plates as a guide, drill through chassis rails and fit bolts and tapped plates on wire as per drawing.
6. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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