



Towbar Fitting Instructions  
To Suit SUBARU IMPREZA SEDAN & HATCH  
Part Number SB27  
Rating 900Kg

1. Ensure all hardware items have been included.
2. On driver side remove charcoal canister (rectangle black box) from it's mounting brackets.
3. Remove rear most charcoal canister mounting bracket.
4. Remove two bolts securing exhaust hanger to chassis.
5. Remove rear most muffler hanger.
6. Remove and discard shipping hooks.
7. Remove and discard centre bumper mounting bracket (retain plastic trim button).
8. Remove two small bolts from bumper wheel arches and four plastic trim buttons from around bottom of bumper.
9. From each wheel arch pull bumper outward and let hang (do not remove).
10. Lift towbar into position so as slots in towbar align with tapped hole in bumper mounting arms.
11. On passenger side fit original bolts and exhaust hanger bracket loosely.
12. On driver side fit loose plate supplied in between sub frame and towbar to align with two rearward most captive nuts loosely using original bolts.
13. Refit charcoal canister mounting bracket in between sub frame and towbar, making sure it is at correct angle, using original bolt.
14. Tighten all bolts to torque listing below.
15. Refit bumper in reverse of steps 7 and 8.
16. Refit rubber exhaust hanger.
17. Refit charcoal canister.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

| <b><u>Diameter</u></b> | <b><u>Grade 8.8 Bolt</u></b> |
|------------------------|------------------------------|
|                        | <b>Nm</b>                    |
| M6                     | 9.5                          |
| M8                     | 21.7                         |
| M10                    | 43.4                         |
| M12                    | 77.3                         |
| M14                    | 121.0                        |
| M16                    | 189.8                        |



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