



Towbar Fitting Instructions
To Suit **LDV G10 CL4**
Part Number **QTL001L**
Rating **1500/150 kg**

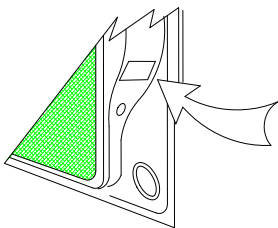
PLACE THESE INSTRUCTIONS IN THE VEHICLE'S GLOVEBOX AFTER INSTALLATION IS COMPLETED

WARNING:

1. Do not, drill, cut, weld or otherwise modify the tow bar.
2. If you are using electric welding on a motor vehicle, **always** check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could **destroy** any onboard computers. If in doubt, check with the vehicle's manufacturer.
3. The high tensile fasteners supplied with this product were used to achieve the specified rating. If replacement is required ensure that fasteners of the same rating & quality are used. Contact an authorised **Trailboss** dealer if further information is required.
4. If TBM is used in inverted position tow ball may make contact with rear tailgate when lowered, which could cause damage.

General:

1. Ensure all hardware items have been included refer to assembly diagram.
2. It is recommended that the instructions are read through and completely understood before making any attempt to fit this product.
3. Be wary of any changes to vehicle designs or other accessories that may conflict with the installation of this product.
4. Before drilling ensure that the area is clear of fuel, electrical & other components.
5. All holes drilled into the body panels shall have all burrs & swarf removed then coated with a suitable rust preventative paint.
6. For vehicles that require the bumper to be cut. Ensure cut out area is in correct position on the vehicle prior to cutting the bumper.
7. The high tensile fasteners supplied with this product were used to achieve the specified rating. If replacement is required ensure that fasteners of the same rating & quality are used. Contact an authorized **Trailboss** dealer if further information is required.
8. Ensure that all hardware is fastened to torque list below check fasteners on regular basis.
9. Tow bar load rating sticker provided with this product shall be conspicuously located on inside rear end of the driver's door. **(See diagram below).**
10. Trailboss recommends that you check your tow ball to ensure that it complies with the Australian standards **AS 4177.2**.
11. **PLEASE NOTE:** It is advised to remove your LUG or TBM when not actually towing so as to produce a clear view of the vehicles registration plate if obscured, and to also provide maximum available departure angle



Place load rating sticker
inside driver's door here

FOR TRAILER TOWING PURPOSES ONLY
For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

RECOMMENDED ASSEMBLY TORQUE LISTING

Diameter	Grade 8.8 Bolt
M6	9.5 Nm
M8	21.7 Nm
M10	43.4 Nm
M12	77.3Nm
M14	146 Nm
M16	189.8 Nm

Tow bar Maintenance and Care.

Trailboss recommends that bolt torque's, as listed below, are routinely and regularly inspected and checked for correct tension. Replace any worn or defective parts.

We recommended to remove Tow Ball Mounts (TBM's, tongues or lugs) when not being used for any considerable length of time.

So as to avoid injury, when not towing it is suggested that the tongue, Pull Pin and R-clip are removed then stored in a safe, clean and dry place, away from excessive moisture.

Hitch Pull Pins and spring "R" clips are regularly checked for proper installation. Replace any worn or defective parts.

Cequent Customer Service

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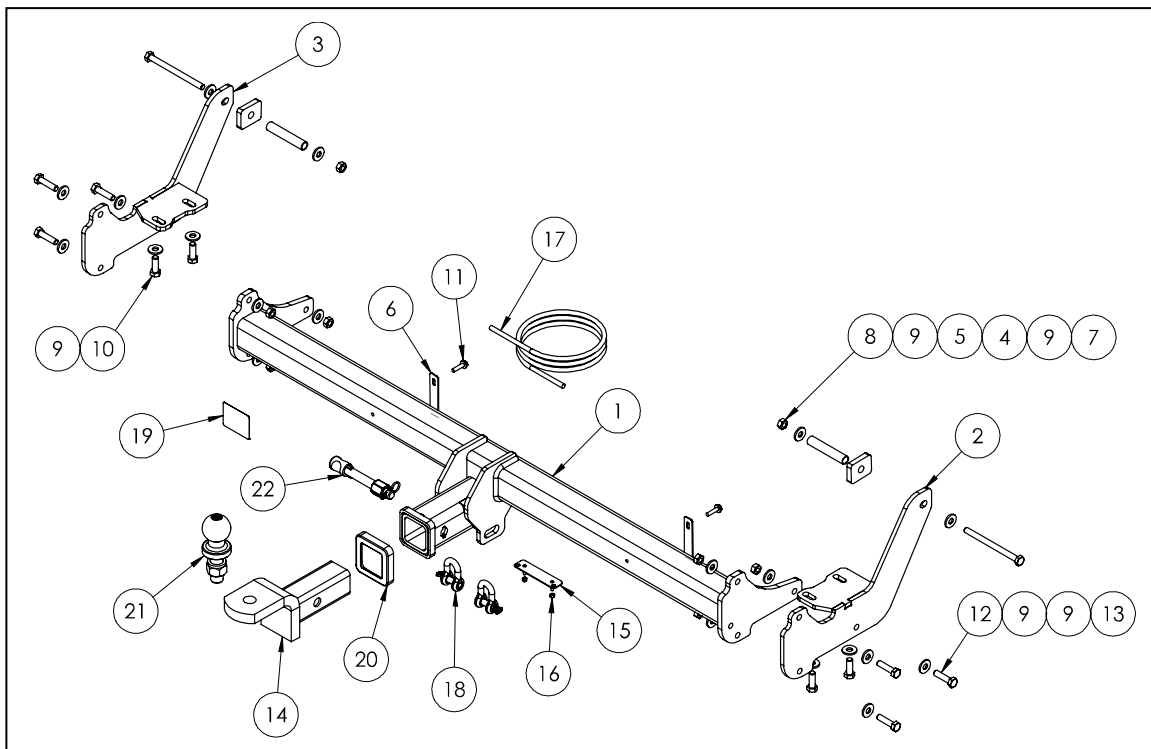
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ITEM	DESCRIPTION	QTY
1	LDV G10 CL4 WELDED ASSY	1
2	SIDE ARM ASSY RH	1
3	SIDE ARM ASSY LH	1
4	SPACER	2
5	SPACER TUBE	2
6	BUMPER TAB	2
7	CS M10 x 130 Bolt	2
8	HEX NUT M10x1.5	2
9	WASHER PLAIN M10 X 25 X 3	20
10	M10 x 30 1.5P BOLT 10.9 GRADE	4
11	TEK SCREW 14-10 HEX HD 25mm	2

ITEM	DESCRIPTION	QTY
12	BOLT HEX HD M10 X 40 X 1.25P G10.9	6
13	NUT HEX HD M10 X 1.25P G8	6
14	TRAILER BALL MOUNT 21148	1
15	VE PLUG BRACKET	1
16	NUT NYLON LOCK HEX HD M4X0.7P G8	2
17	WIRING LOOM	1
18	10mm "D" SHACKLE	2
19	ACRYLIC COMPLIANCE LABEL	1
20	HITCH BOX COLLAR COVER	1
21	50mm TOWBALL	1
22	ANTI-RATTLE PULL PIN ASSY SILVER	1

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1. Inside wheel arch remove 2 x screws
Repeat for other side.



2. Open rear door to expose 2 x screws securing the bumper.
Remove the screws.



3. Remove the 5 x scrivets located under and along the length of the bumper.



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4. On the RH side, remove the 2 x bolts securing the impact beam to the chassis rail.

Repeat for other side



5. Carefully remove the bumper by peeling away from the sides.

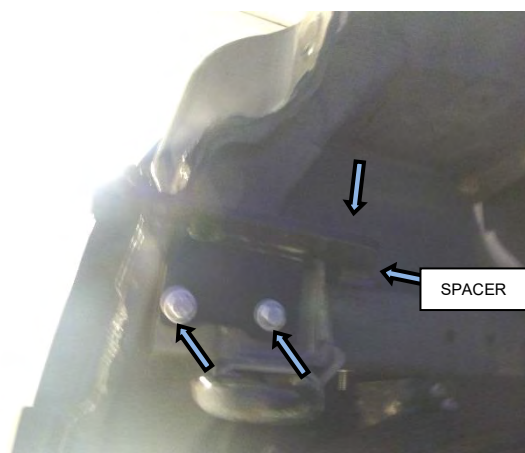
Ensure to disconnect the main electrical plug/s located under bumper on the LH side.

NOTE: The impact beam comes away with the bumper.

6. Loosely secure the RH Side arm assy to the side of the chassis with 1x M12 x 130 bolt complete with 2 x washers, 1 x crush tube, 1 x spacer and 1 x M10 nut.
Be careful that the crush tube does not fall into the chassis rail.
The spacer fits between the side arm and the chassis rail.

Loosely secure the bottom of the side arm with 2 x M10 bolts complete with 1 x washer per bolt.

Repeat for the other side.



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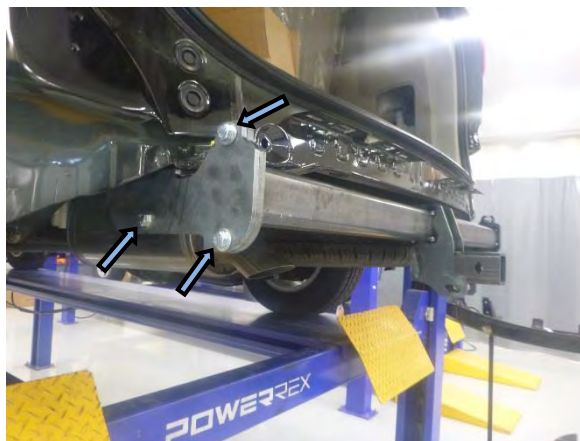
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7. Lift the crosstube to the side arm assemblies and secure with 6 x M10 x 40 x 1.25P complete with 2 x washers and 1 x M10 nut per bolt (3 per side).

Position the towbar and torque all fasteners accordingly:

M10 (GR8.8) : 44Nm (long bolts)

M10 (GR 10.9) : 68Nm (short bolts)



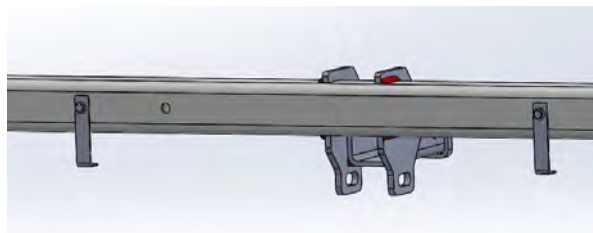
8. Bumper tabs fitment.

LDV Standard:

With the bend facing rearwards of the vehicle, loosely secure the 2 x bumper tabs to the rear of the crosstube with 1 x tek screw per bumper tab as depicted.

LDV Executive:

With the bend facing forwards of the vehicle, loosely secure the 2 x bumper tabs to the front of the crosstube with 1 x tek screw per bumper tab.



LDV Standard fitment shown

9. On inside of the removed bumper, disconnect the wiring harness and connectors from the impact beam and discard the impact beam.

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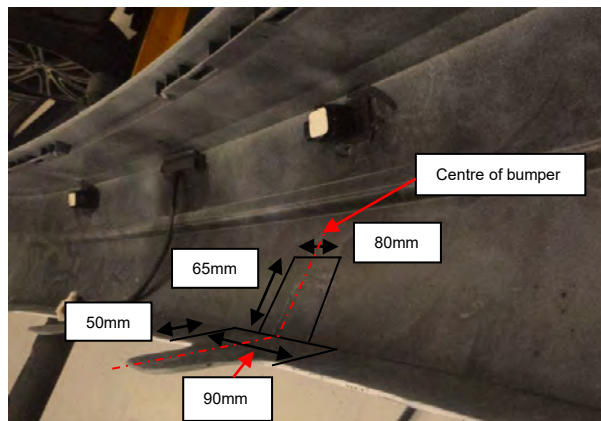
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BUMPER CUT

10. For LDV Standard:

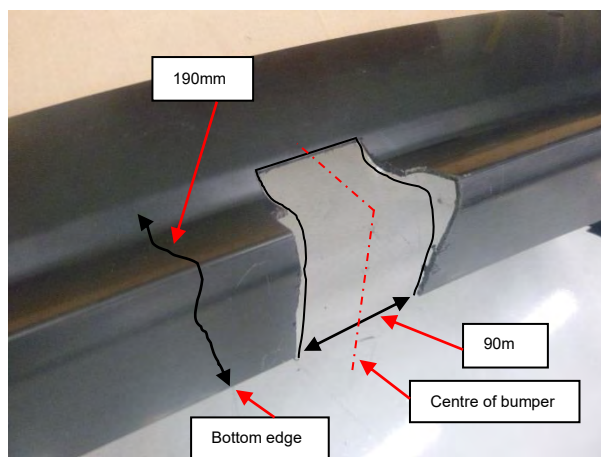
Locate the centre of the bumper, mark and cut out a 90mm wide x 50mm rectangle on the bottom of the bumper. On the rear surface of the bumper cut a 80mm wide x 65mm high rectangle measured from the bottom of the bumper.



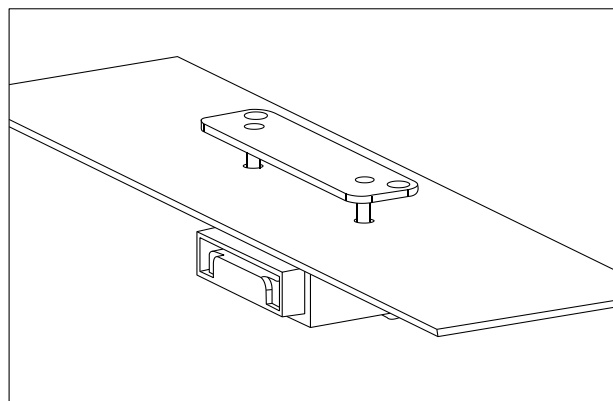
BUMPER CUT

For Executive model:

11. Locate the centre of the bumper. Mark out 90mm wide and from the bottom edge, measure off 190mm length running along the outside profile of the bumper. (Cut should stop just below the style line)



12. At an appropriate position on the bumper, mark out and drill 2x ø5mm holes 69mm apart on bumper skin to support plug bracket.



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- | | |
|--|--|
| <p>13. Refit the bumper to the vehicle following the steps 5 to 1 in reverse.
Ensure all loose wiring and connectors, removed from the impact beam, are secured to the crosstube using cable ties (not provided).</p> <p>14. Position and secure the bumper tabs to the crosstube.</p> | |
|--|--|

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Wiring Loom Fitting Instructions
To Suit LDV G10
Part Number 101855-WL

Wiring Loom Installation Instructions

LDV G10

Part No: 101855-WL

ECU: 04836

Tail Harness Length Required: 1200mm

Tail Harness Part Number Req'd: WLT020 – Required for
vehicles equipped with Rear Park Assist

RPA Disable Information: Via Wiring Loom

Electric Brake Input Location: Blue Wire near Grommet

Wiring Loom Installation Time: Approx 80 Mins



Wiring Loom Fitting Instructions
To Suit LDV G10
Part Number 101855-WL

1. Disconnect negative battery terminal.
2. Push rear seats forward.
3. Remove Lower boot trim.
4. Remove 2 screws.
5. Remove the Plastic Ventilation Panel on the RHS lower trim.
6. Undo the 2 seatbelt Bolts.
7. Dislodge LHS rear lower trim and upper trim.
8. Disconnect the boot light connector.
9. Dislodge the RHS rear lower trim.
10. Route the 12-way connector to the upper RHS rear trim.
11. Route the grommet to the lower RHS trim.
12. Route the 1-way terminal with Yellow/Black wire to the LHS tail light.
13. Mount the ECU (P/N: 04836) behind the upper RHS rear trim using the provided double sided tape.

Ensure ECU is mounted with the connector pointing downwards.
14. Mount the M6 ring terminal to the vehicle Ground Stud located behind the lower RHS rear trim.
15. Patch in the 6-way connector using provided T-patch.
16. Identify the 10-way Female Connector located behind the lower RHS rear trim.
17. Scotch-lock the 1-Way Terminal with Black/White wire to the Blue wire on Pin G of the 10-way Female Connector.
18. Dislodge the LHS tail light.
19. Locate the Yellow wire behind the vehicle grommet.
20. Scotch-lock the 1-way Terminal with Yellow/Black wire to the Yellow Wire.
21. Route the 7 bare terminals and 1-way White connector out of the 25mm hole on the lower rear RHS of the vehicle.
22. Seat the Grommet onto the 25mm hole.



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23. Continue routing the harness down and under toward vehicle towbar.
24. House the 7 bare terminals into the provided 8-way blue Connector as per following table:

Terminal	Colour	Function
1	Yellow	Left Indicator
2	Black	Reverse
3	White	Ground
4	Green	Right Indicator
5	Blue	Service Brake
6	Red	Brake
7	Brown	Tail
8	-	-

Ensure the connector locking tab is secured after installation.

25. Locate the 10-way Female connector between vehicle and rear fascia.
26. Patch RPA disable cable onto the 10-way female connector.
27. Starting from the positive battery terminal, route the power harness (1) (P/N: 04825) down through the engine bay and along the under body, toward the rear of the vehicle.
28. Follow existing wiring where possible and cable tie (not supplied) in place.
29. At the rear of the vehicle, connect the 1-way trailer connector to the mating 1-way connector on the power harness.
30. Mount the trailer socket from the tail harness (P/N: 04937) using M4 fasteners (not supplied).
31. Route the tail harness up and across toward the RHS.
32. Connect blue connectors together.
33. Crimp the RPA disable cable to the Tail connector as per the table, ensuring wires are properly insulated after crimping.

RPA Disable wire colour	Tail harness wire colour
Black	Grey
Black / White	Grey / Black

34. Test the Trailer Harness function using a light board or multi-meter.
35. Secure all harnesses using cable ties (not supplied).
36. Re-fit removed parts and secure all fasteners, ensuring there are no squeaks or rattles.
37. Place the instructions in the glove box after fitment.



FITTING INSTRUCTIONS

Silent Anti-Rattle Hitch Pin (PRO001)

• These fitting instructions are supplied to ensure understanding of how the HITCH PIN should be fitted and used correctly.

• Once installed, we recommend **ALL** instructions are kept and placed in the vehicle glove box.

NOTE: Routine maintenance and inspection of the towbar & HITCH PIN is required. Regularly inspect for wear and check the tightness of the Hitch Pin. Follow instructions below to retighten the nut when necessary.

***Do not tow with your vehicle if the R CLIP or the HITCH PIN is loose or missing. Replacement parts are available from your Pro Series Distributor.**

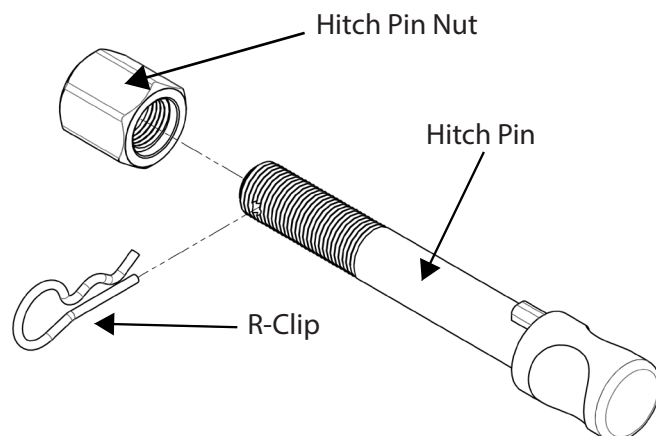


Fig 1. Silent Anti-Rattle Hitch Pin assembly

STEP 1

Insert Trailer Ball Mount (TBM) into towbar HITCHBOX, aligning hole in TBM SHANK with hole in HITCHBOX (Fig 2).

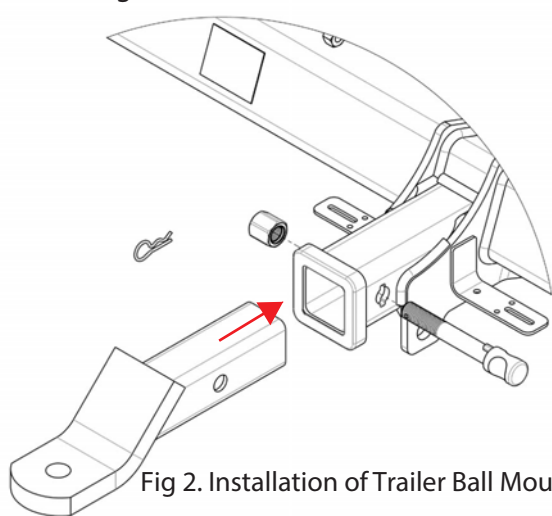


Fig 2. Installation of Trailer Ball Mount

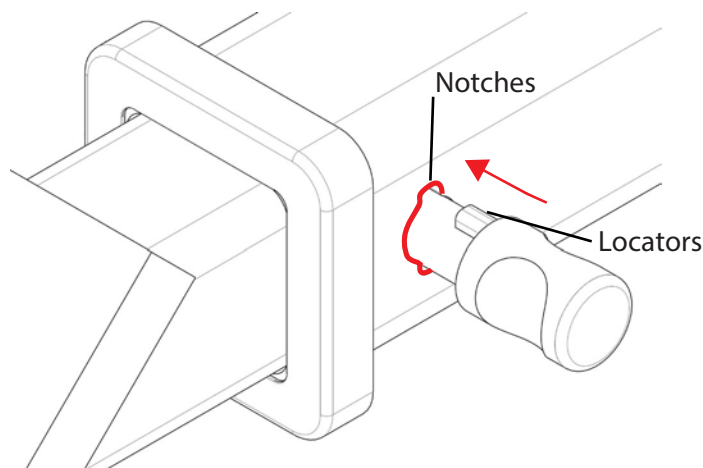


Fig 3. Silent Anti-Rattle Hitch Pin orientation

STEP 2

Insert HITCH PIN through hole in HITCHBOX and hole in TBM SHANK; ensure the LOCATORS are inserted into the NOTCHES in the HITCHBOX (Fig. 3).

STEP 3

Screw HITCH PIN NUT onto HITCH PIN; tighten HITCH PIN NUT until finger tight, ensuring TBM is restrained from movement.

STEP 4

Tighten HITCH PIN NUT by turning nut a further 1/8th of a turn in the clockwise direction using a 24mm spanner (Fig. 4).

STEP 5

Install HITCH PIN R CLIP through the hole on the HITCH PIN (Fig. 1).

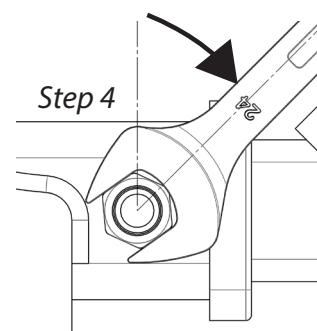


Fig 4. Tightening of Silent Anti-Rattle Hitch Pin Nut