



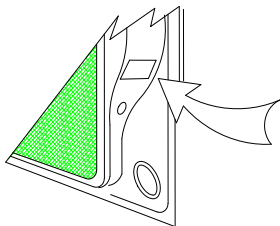
Towbar Fitting Instructions
To Suit **BMW X5 04/2007-12/2010**
Part Number **QTBM112L**
Rating **2700/270 kg**

WARNING:

1. Do not, drill, cut, weld or otherwise modify the tow bar.
2. If you are using electric welding on a motor vehicle, **always** check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could **destroy** any onboard computers. If in doubt, check with the vehicle's manufacturer.

General:

1. Ensure all hardware items have been included refer to assembly diagram.
2. It is recommended that the instructions are read through and completely understood before making any attempt to fit this product.
3. Be wary of any changes to vehicle designs or other accessories that may conflict with the installation of this product.
4. Before drilling ensure that the area is clear of fuel, electrical & other components.
5. All holes drilled into the body panels shall have all burrs & swarf removed then coated with a suitable rust preventative paint.
6. For vehicles that require the bumper to be cut. Ensure cut out area is in correct position on the vehicle prior to cutting the bumper.
7. The high tensile fasteners supplied with this product were used to achieve the specified rating. If replacement is required ensure that fasteners of the same rating & quality are used. Contact an authorized **Trailboss** dealer if further information is required.
8. Ensure that all hardware is fastened to torque list below check fasteners on regular basis.
9. Tow bar load rating sticker provided with this product shall be conspicuously located on inside rear end of the driver's door. **(See diagram below).**
10. Trailboss recommends that you check your tow ball to ensure that it complies with the Australian standards **AS 4177.2**.
11. **PLEASE NOTE:** It is advised to remove your lug or tbn when not actually towing so as to produce a clear view of the vehicles registration plate if obscured, and to also provide maximum available departure angle



Place load rating sticker
inside driver's door here

FOR TOWING PURPOSES ONLY

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

RECOMMENDED ASSEMBLY TORQUE LISTING

Diameter Grade 8.8 Bolt

M6	9.5 Nm
M8	21.7 Nm
M10	43.4 Nm
M12	77.3 Nm
M14	146 Nm
M16	189.8 Nm

Tow bar Maintenance and Care.

Trailboss recommends that bolt torque's, as listed below, are routinely and regularly inspected and checked for correct tension. Replace any worn or defective parts.

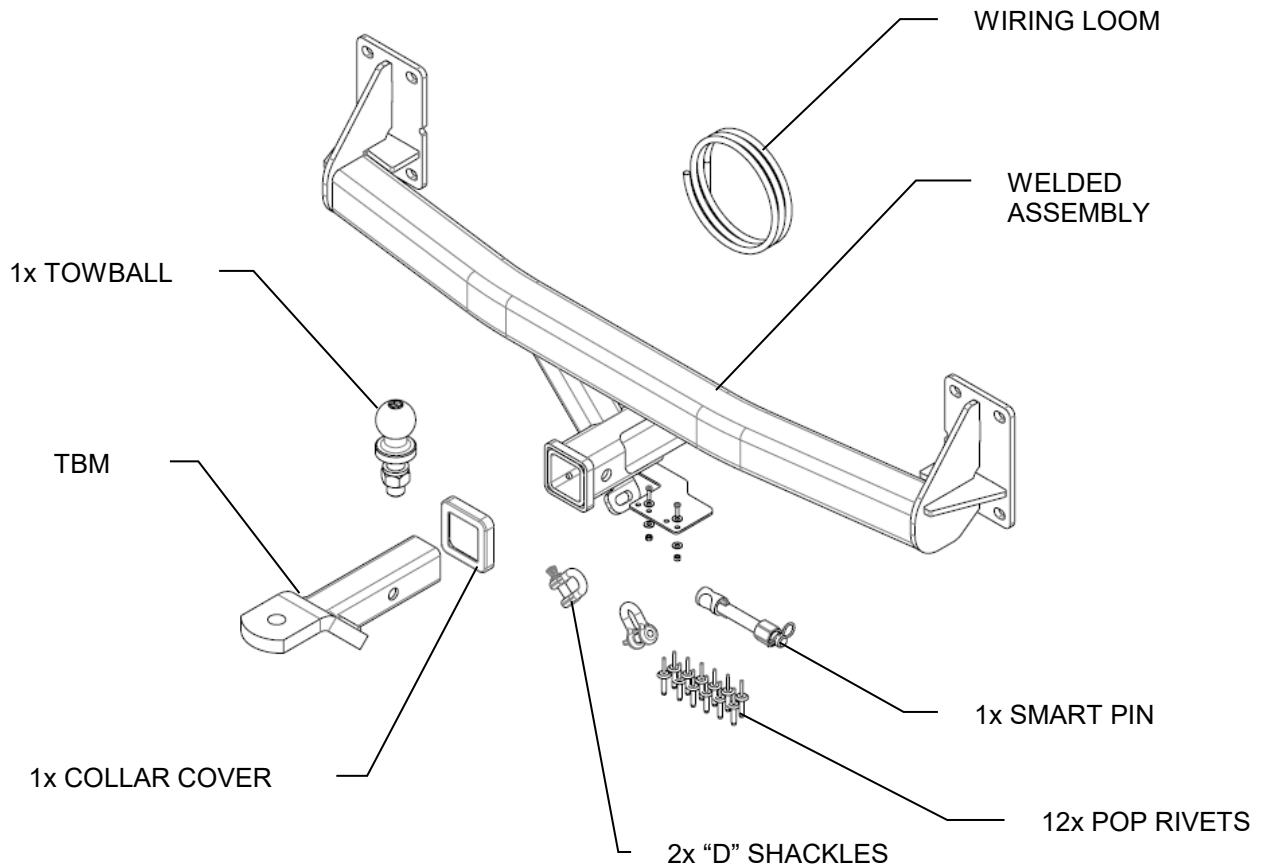
We recommended to remove Tow Ball Mounts (TBM's, tongues or lugs) when not being used for any considerable length of time.

So as to avoid injury, when not towing it is suggested that the tongue, Pull Pin and R-clip are removed then stored in a safe, clean and dry place, away from excessive moisture.

Hitch Pull Pins and spring "R" clips are regularly checked for proper installation. Replace any worn or defective parts.



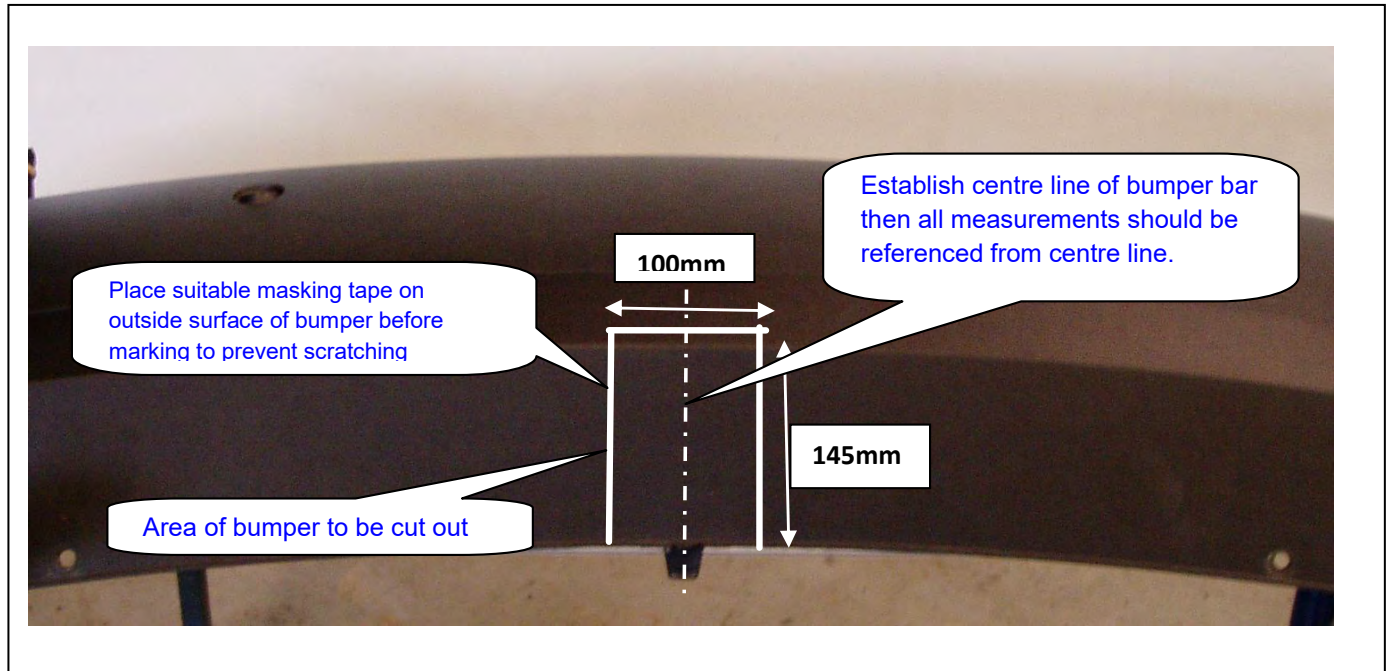
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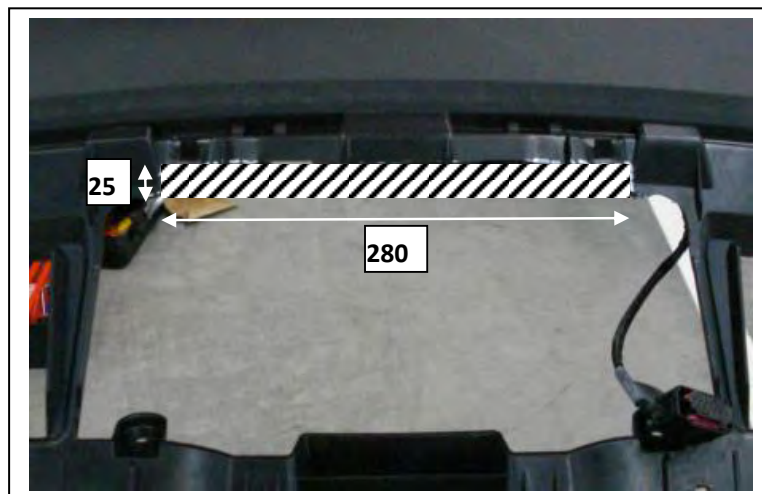
1. Remove taillights, 3 x M8 nuts per side.
2. Remove mud flaps 3 x plastic rivets, 3 self taper 1x plastic trim button
3. Pull back plastic where flare to expose 1x hex self taper and 1x torx self taper remove.
4. Remove bottom bumper trim panel 2x Phillips lock screw's and unclip all location tag's
5. From under car, remove 4x hex self tapers holding heat shield to plastic bumper support frame
6. Remove 5x hex self taper holding bumper support frame to body frame
7. Remove bumper disconnect sensor's, from the side pull bumper skin away from the vehicle to release bumper from the side of vehicle.
8. Remove and discard impact beam but retaining factory nuts to be reuse.
9. Fit Towbar using factory nuts, torque all fasteners to specification.
10. Cut bumper support frame as per diagram below.
11. Cut bumper trim panel as per diagram below.



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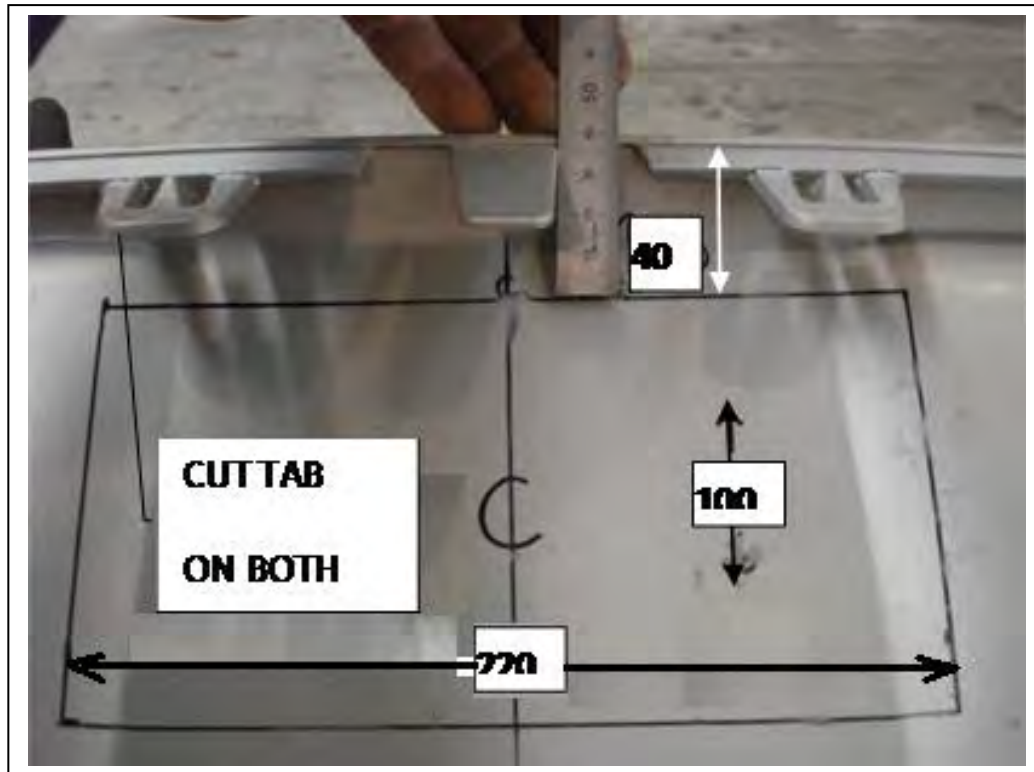
Cut OUTER bumper skin
100 mm wide x 145 mm in height, from the centre line & edge of bumper skin.



Cut bumper support frame
280 mm wide x 25 mm in height, from the edge of open cavity.



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Cut tabs near centre portion. From the edge of the INNER panel measure 40mm

Cut 220 mm wide x 100 mm in height, equally spaced from centre line.



Wiring Loom Fitting Instructions
To Suit BMX X1, X5 & X6
Part Number 100707-WL

Wiring Loom Installation Instructions

BMX X1, X5 & X6
Part No: 100707-WL

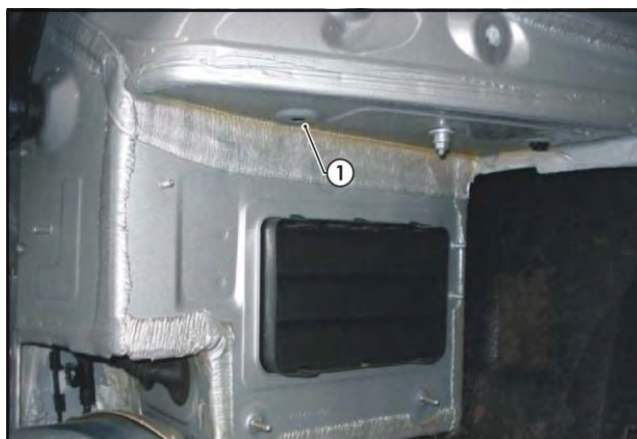
ECU Required: 04829
Tail Harness Length Required: 1800mm
RPA Override Switch Part No: 04848 (If Fitted)

Wiring Loom Installation Time: Approx 30 Mins



Wiring Loom Fitting Instructions
To Suit BMX X1, X5 & X6
Part Number 100707-WL

1. Remove the floor carpet cover.
2. Remove the LHS & RHS access panel covers.
3. Remove the tool storage tray by first removing the fasteners.
4. Remove the LHS storage compartment.
5. Remove the RHS storage compartment.
6. In the RHS of the luggage compartment, lift up the carpet cover and remove the vehicle grommet.
7. From the outside of the vehicle, drill out the grommet hole (1) to Ø31mm. File any rough or sharp edges and spray on rust inhibitor.



8. Following the table below, connect the ezy tap (1) to the vehicle harness wire (2) and then connect the trailer harness terminal (3) to the corresponding wire (2).

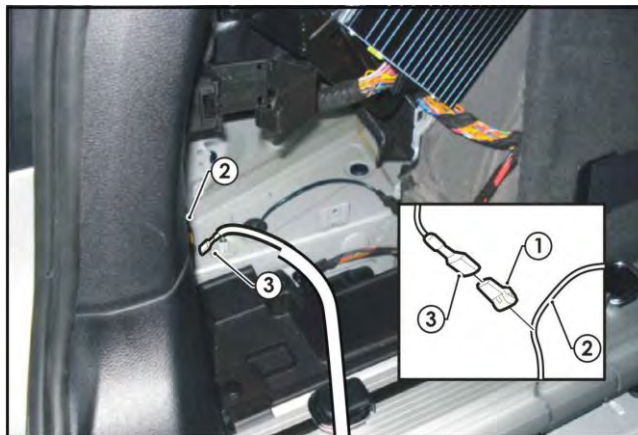
Function	Trailer Patch	Vehicle Connector
L.IND	YELLOW / BLACK	BLUE / BROWN

For MY10 X5 Vehicles:

Function	Trailer Patch	Vehicle Connector
L.IND	YELLOW / BLACK	GREEN / BLUE



Wiring Loom Fitting Instructions To Suit BMX X1, X5 & X6 Part Number 100707-WL

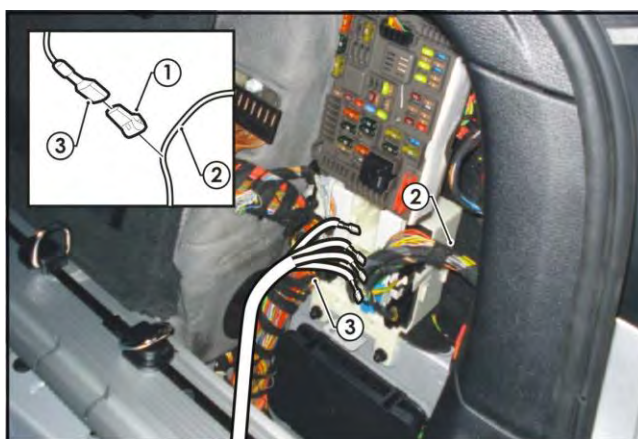


9. Route the trailer harness (P/No: 100707-WL) along the vehicle harness and towards the RHS tail light connector.
10. Connect the trailer harness ground ring terminal to the existing vehicle ground point.
11. Following the table below, connect the ezy taps (1) to the vehicle harness wires (2) and then connect the trailer harness terminals (3) to the corresponding wires (2).

Function	Trailer Patch	Vehicle Connector
R.IND	GREEN / BLACK	BLUE / BROWN
REVERSE	BLACK / WHITE	BLACK / YELLOW
TAIL	BROWN / BLACK	YELLOW / PURPLE
BRAKES	RED / BLACK	BLACK / WHITE

For MY10 X5 Vehicles:

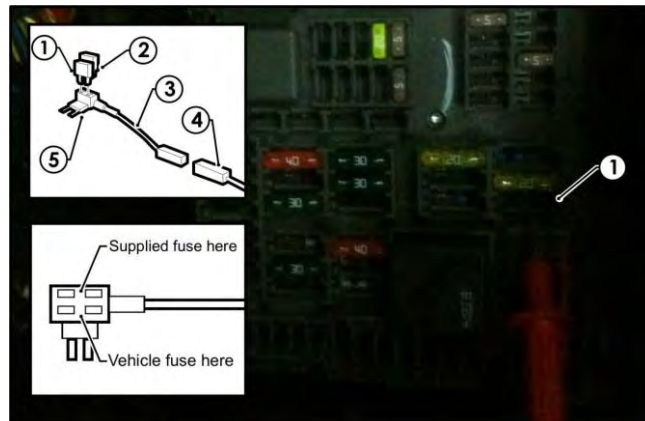
Function	Trailer Patch	Vehicle Connector
R.IND	GREEN / BLACK	BLUE / BROWN
REVERSE	BLACK / WHITE	BLUE / YELLOW
TAIL	BROWN / BLACK	YELLOW / PURPLE
BRAKES	RED / BLACK	BLACK / BLUE





Wiring Loom Fitting Instructions
To Suit BMX X1, X5 & X6
Part Number 100707-WL

12. Insert a supplied 20A fuse (1) into the upper fuse slot on the add-a-fuse harness (2).
13. Connect the trailer patch harness ORANGE power wire 1-way connector (3) to the add-a-fuse 1-way mating connector (4).
14. Connect the add-a-fuse to the vehicle fuse panel into the now unoccupied fuse location (5) as shown.



15. Connect the trailer harness 12-way connector to the ECU (No: 04829).
16. Slot the ECU into the vacant slot underneath the fuse panel.
17. Connect the trailer harness 8-way connector to the tail harness (tail length 1800mm) mating connector.
18. Route the tail harness through the previously drilled out grommet hole and towards the towbar.
19. Mount the trailer socket to the towbar mounting bracket using M4 fasteners (not supplied).
20. Ensure the tail harness grommet is seated correctly and secured in place using a cable tie (not supplied).
21. Test the Trailer Harness function using a Light Board or multimeter.
22. Secure all Harnesses using cables ties (not supplied).
23. Re-fit all removed parts and secure all fasteners, ensuring there are no squeaks or rattles.
24. Place the instructions in the glove box after fitment.



FITTING INSTRUCTIONS

Silent Anti-Rattle Hitch Pin (PRO001)

• These fitting instructions are supplied to ensure understanding of how the HITCH PIN should be fitted and used correctly.

• Once installed, we recommend **ALL** instructions are kept and placed in the vehicle glove box.

NOTE: Routine maintenance and inspection of the towbar & HITCH PIN is required. Regularly inspect for wear and check the tightness of the Hitch Pin. Follow instructions below to retighten the nut when necessary.

***Do not tow with your vehicle if the R CLIP or the HITCH PIN is loose or missing. Replacement parts are available from your Pro Series Distributor.**

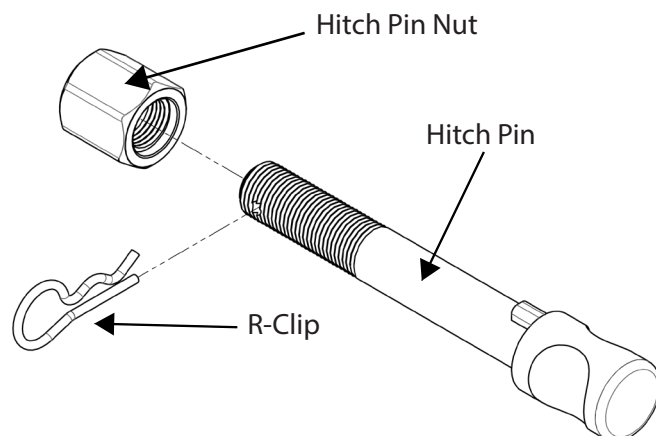


Fig 1. Silent Anti-Rattle Hitch Pin assembly

STEP 1

Insert Trailer Ball Mount (TBM) into towbar HITCHBOX, aligning hole in TBM SHANK with hole in HITCHBOX (Fig 2).

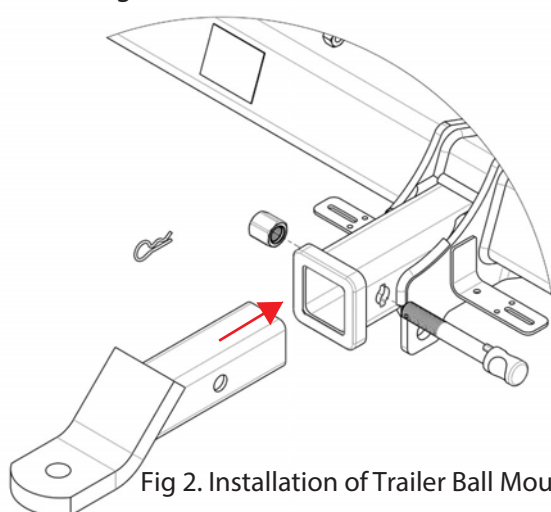


Fig 2. Installation of Trailer Ball Mount

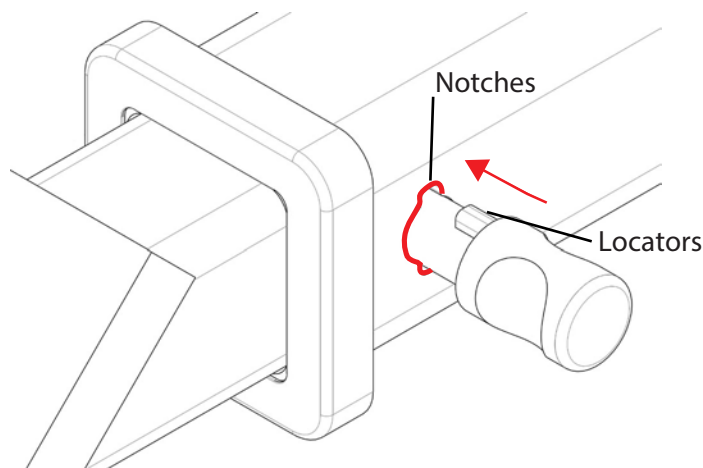


Fig 3. Silent Anti-Rattle Hitch Pin orientation

STEP 2

Insert HITCH PIN through hole in HITCHBOX and hole in TBM SHANK; ensure the LOCATORS are inserted into the NOTCHES in the HITCHBOX (Fig. 3).

STEP 3

Screw HITCH PIN NUT onto HITCH PIN ; tighten HITCH PIN NUT until finger tight, ensuring TBM is restrained from movement.

STEP 4

Tighten HITCH PIN NUT by turning nut a further 1/8th of a turn in the clockwise direction using a 24mm spanner (Fig. 4).

STEP 5

Install HITCH PIN R CLIP through the hole on the HITCH PIN (Fig. 1).

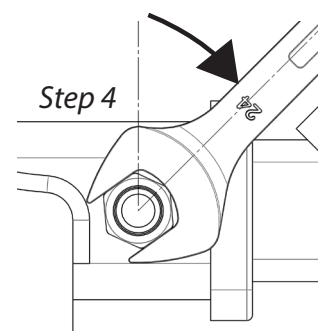


Fig 4. Tightening of Silent Anti-Rattle Hitch Pin Nut