



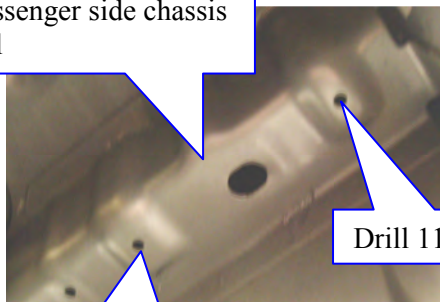
Tow bar Fitting Instructions
To Suit MAZDA 2 NEO DY HATCH 12-02-ON
Part Number MA77
Rating 700Kg

WARNING:

1. Do not, drill, cut, weld or otherwise modify the tow bar.
2. If you are using electric welding on a motor vehicle, **always** check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could **destroy** any onboard computers. If in doubt, check with the vehicle's manufacturer

1. Ensure all hardware items have been included
2. Remove Bumper bar via
 - a) 3 x nuts in spare wheel well
 - b) 2 x screws in boot lid cavity
 - c) Remove mudguards if required
 - d) Flex out bumper bar from sides and remove rearward
3. To aid fitment of bar exhaust can be dropped off rear most exhaust rubber hanger.
4. Drill out rear most holes in chassis rails to 11mm on either side & on passenger side second most rearward see figs 1 & 2.
5. Remove & discard passenger side bumper mount use hacksaw or similar device see fig 3.
6. Feed through bolts on wire and tapped plate through large access slot forward of mounting positions on either side of chassis rails.
7. Lift the tow bar into position and fasten all nuts & bolts to torque listing below.
8. Cut bumper as shown in fig 4.
9. Refit the bumper bar in the reverse of steps 2 d to 2 a.

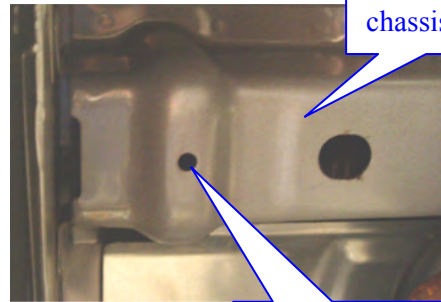
Passenger side chassis rail



Drill 11 mm

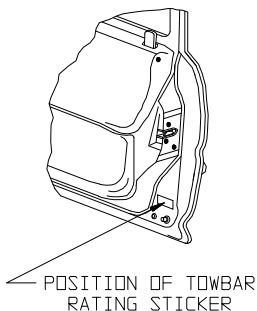
FIG 1

Drivers side chassis rail



Drill 11mm

FIG 2



POSITION OF TOWBAR
RATING STICKER

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

FOR TOWING PURPOSES ONLY

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

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