



Towbar Fitting Instructions
To Suit HYUNDAI SONATA 9^01 on
Part Number HY18
Rating 1700Kg

1. Ensure all hardware items have been included.
2. From under vehicle remove and discard, three impact beam to bumper bar support brackets.
3. Remove bumper bar and cut to drawing supplied.
4. Lift towbar into position, sitting rear mounting plate on top face of vehicle towing eye.
5. Fit M12 x 45 bolt, fitting plate, spring washers and nut loosely. (Items 4, 5, 6 and 7)
6. Reposition bumper bar and fit M10 x 35 bolts, flat washer and spring washers through towbar side plates, chassis rails and bumper bar irons. (Items 1, 2 and 3)
7. Square up towbar to vehicle and tighten all bolts to torque listing below.
8. Fit remaining bolts and screws to bumper bar.
9. From under vehicle fit two original bumper bar clips to bottom face of towbar cross tube.
10. Tighten all bolts to torque listing.
11. Attach the tongue (Item10) to the towbar using (Items 8 and 9). Torque bolts to correct setting.

COMPONENT KIT

ITEM No.	DESCRIPTION	QTY	TORQUE Nm
1	M10 x 35 – 1.25p BOLT	6	44
2	M10 SPRING WASHER	6	
3	M10 FLAT WASHER	6	
4	M12 x 45 – 1.75p BOLT	1	77
5	FITTING PLATE 32x6x80 – Ø13 HOLE	1	
6	M12 SPRING WASHER	1	
7	M12 x 1.75p NUT	1	
8	M16 x 45 - 2.0p BOLT	*2	190
9	M16 SPRING WASHER	*2	
10	TONGUE PHY18	1	

Note: * One of each item 8 and 9 is used to secure the tongue to the towbar during transit.

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